

System of Limits and Fits

Excerpt from JIS B 0401:2016

Table of frequently used hole-basis system of fits

Datum hole	Tolerance zone class for shaft											
	Clearance fit				Transition fit				Stationary fit			
H6					g5	h5	js5	k5	m5		n5	p5
H7				f6	g6	h6	js6	k6	m6	n6		p6*
H8		e7	f7		h7	js7	k7	m7			r6*	s6
H9		d8	e8	f8		h8				t6	u6	x6
H10	b9	c9	d9	e9		h9						
H11	b11	c11	d10			h10						

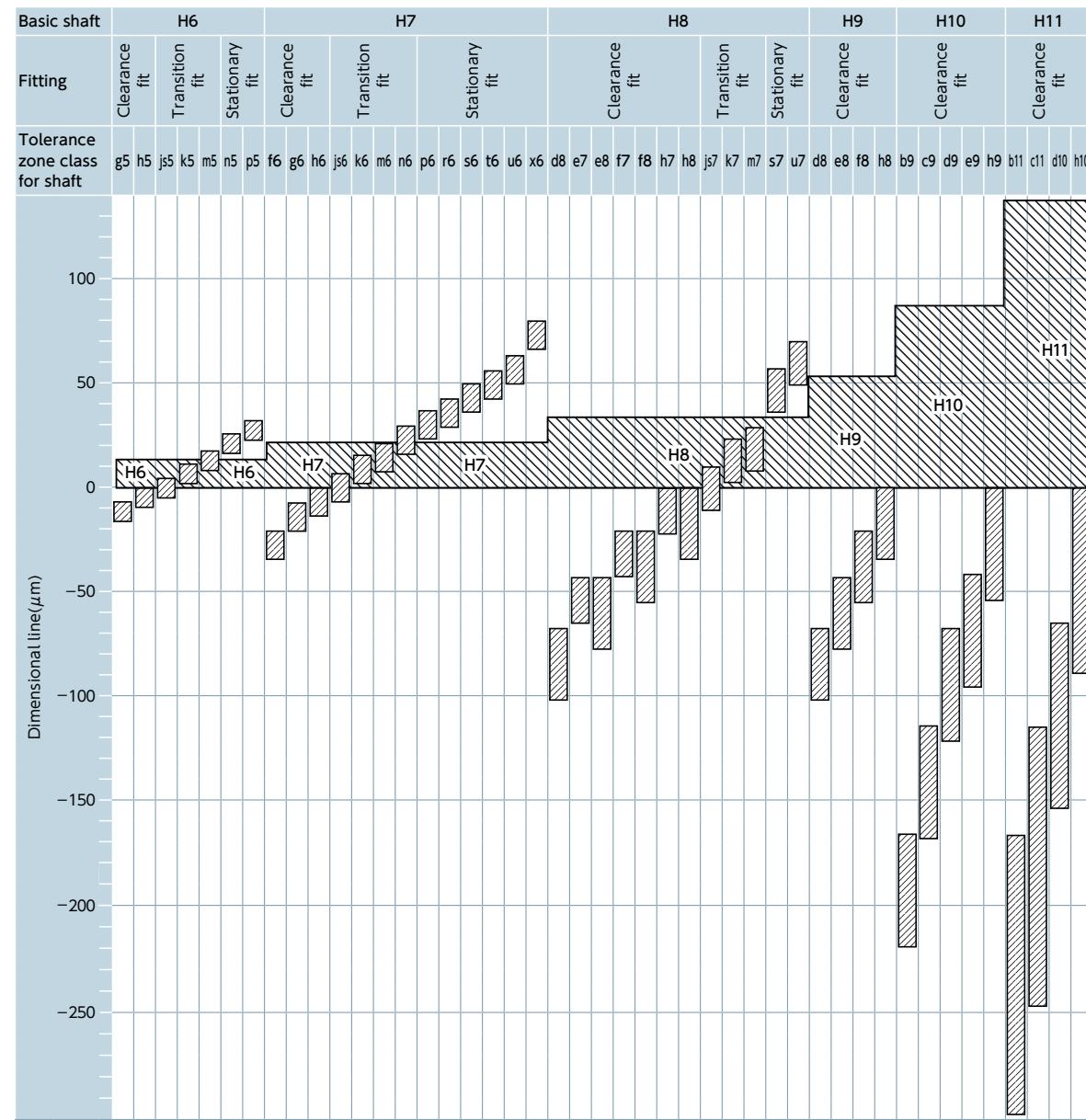
* These fits can create exceptions depending on the class of dimensions.

Table of frequently used shaft-basis system of fits

Basic shaft	Tolerance zone class of hole											
	Clearance fit				Transition fit				Stationary fit			
h5									h6	JS6	K6	M6
h6					F7	G7	H7	JS7	K7	M7	N7	
h7				E8	F8		H8					
h8			D9	E9	F9		H9					
h9				E8	F8		H8					
	B11	C10	D10				H9					
							H10					

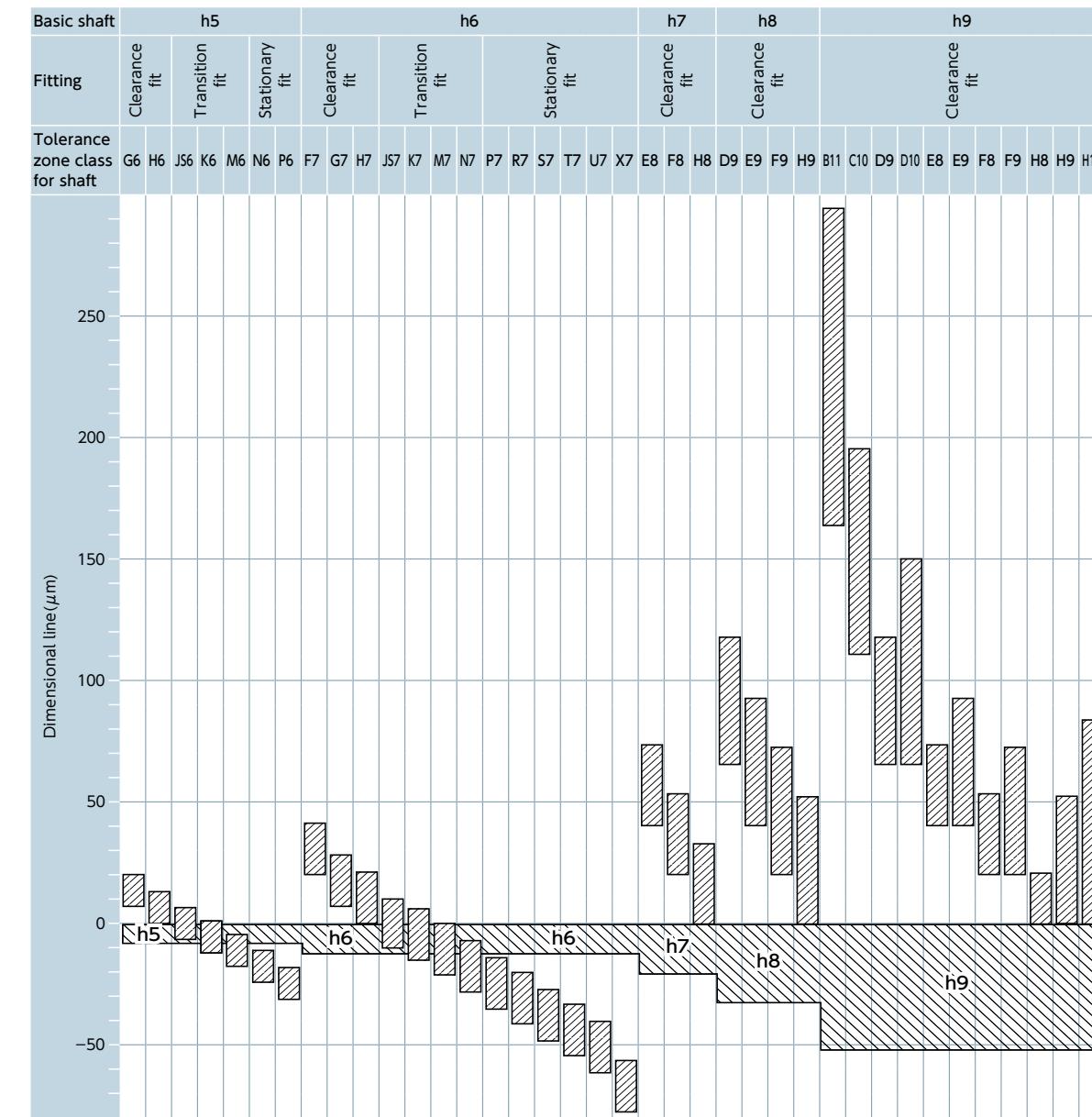
* These fits can create exceptions depending on the class of dimensions.

Correlation of tolerance zone classes in frequently used hole-basis system of fits



The figure above shows the case of basic dimension 30mm.

Correlation of tolerance zone classes in frequently used shaft-basis system of fits



The figure above shows the case of basic dimension 30mm.